

## Intergrain Naturalstain on New Timber [Exterior/Coastal]

AU\_SW08859

### Description

A coating system that provides a natural stained appearance in various timber species shades. The system is used in full for severe coastal conditions or mould prone areas or where the species of timber requires.

### Summary

Intergrain NaturalStain is a high performance, semi transparent, water based stain to transform the colour of exterior timber whilst protecting it from the destructive forces of nature. Available in six base colours that can be tinted to achieve a wide colour palette, NaturalStain delivers a vast range of timber colour options to cater for individual designs or to present treated pine as another timber species. NaturalStain is extremely durable and withstands wear on timber decking without the need for a top-coat. With additives for resistance to UV, water and mould, NaturalStain is more durable and lasts longer than traditional oil based stains. NaturalStain is fast drying, enabling two coats to be applied in one day. NaturalStain can be overcoated with Intergrain UltraClear Exterior for a gloss or a satin finish.

Note: The colour, species, age and condition of the timber to be stained will impact the final colour and finish of all semi-transparent stains. Because of this, the colours shown on NaturalStain colour chips and swatches are to be viewed as a close representation of the colour that can be achieved.

NaturalStain colour names may not match other products with the same colour name. Always test on a small area or off-cut for colour suitability before use. HYDROGUARD TECHNOLOGY™: A blend of high-tech resins that guard timber by repelling water, dirt and stains.

#### ENVIRONMENTALLY RESPONSIBLE

Being water based, NaturalStain emits significantly less VOC's (volatile organic compounds) into the atmosphere than traditional oil based finishes. This makes NaturalStain healthier to use and much gentler on the environment.

### Substrate And Substrate Preparation

<p><b>Substrate Notes:</b></p>	<p><b>SUBSTRATE DESCRIPTION</b></p> <p><b>NEW TIMBER</b> New timber items should be delivered in a clean dry condition, just prior to installation. The timber should be inspected for physical defects, such as splinters, cracks, woolly grain, machine marks, and knot holes and also for other defects such as sap and tannin stains, and resin exudation from knots. Examine surfaces for wax or preservatives. Moisture content should be close to equilibrium, usually 10-17% for satisfactory staining or coating. Timber should be stored out of the weather before painting. Timber left exposed to the weather for as little as one month prior to painting will suffer from reduced paint adhesion and durability.</p> <p><b>AGED TIMBER</b> Old timber surfaces should be inspected for dry rot, mould or fungus, excessive water content, grey and weathered timber, grain cracking, resins, stains, old unsound paint, dirt and any surface contamination. These defects should be rectified prior to painting.</p> <p><b>TANNIN RICH TIMBER</b> Tannins are water-soluble compounds present in some timbers such as meranti, merbau, kwila, western red cedar and tallowwood. These tannins are leached out by water or moisture and can cause staining of surrounding areas. They are seen as dark coloured stains either under or within a coating. Tannin staining is most obvious in light coloured coatings, such as whites. Darker and wood-toned colours hide the tannin stains best. When using light colours on tannin rich timbers, an appropriate primer should be used to seal the tannins in the wood.</p> <p><b>MANUFACTURED HARDBOARD</b> These products are manufactured as smooth sheets consisting of wood fibres bound with either natural lignin or a small percentage of phenolic resin. Hardboard is widely used as interior panelling but is vulnerable to moisture and therefore not suitable for exterior exposure or in high condensation conditions. Repairing damaged hardboard is not generally practical and it is advisable to completely replace any damaged sections. These products are manufactured from timber fibre bound with thermosetting phenol formaldehyde resin. They contain wax which may inhibit the drying of solvent based alkyd enamels and tannins which may bleed through water based coatings. As manufactured the smooth surfaces provide an ideal surface for finishing but machined edges are more porous and may show fibre raising when primed.</p>
<p><b>Substrate Preparation Notes:</b></p>	<p><b>ASSESS SUITABILITY</b> Ensure the wood is thoroughly clean and dry before commencing. If there is any doubt, measure moisture content which must be between 10-17% before staining or finishing can commence.</p> <p><b>REMOVE SURFACE CONTAMINANTS</b> Examine the surface for the presence of sap, grease, oil, wax, tannin, building marks, or other contaminants. Scrape off and remove residual contaminants by solvent cleaning. Use scraper to remove dirt and mortar splashes. Any greyed wood fibres on aged timbers need to be removed by sanding and / or suitable chemical wood cleaner. <b>CLEAN</b> Clean to remove all dirt, dust and all other surface contaminants by using a suitable cleaning agent and rinse off with clean water. Treat mould with a suitable mould treatment.</p> <p><b>REPAIR SURFACE IMPERFECTIONS</b> Fill nail holes, cracks and other defects with a suitable wood filler and allow to dry thoroughly.</p> <p><b>SANDING</b> Sand dressed timber with fine sandpaper in direction of the grain and along the full length of the board. Round off all sharp edges to a minimum of 2 mm radius in order to achieve an even film build and uniform paint coverage.</p>

Coating System Summary	
<b>1st Coat:</b>	AUDW0767: Intergrain Reviva
<b>Optional:</b>	AU_DW01967: Intergrain TSS Mould Preventer
<b>3rd Coat:</b>	AUDW0758: Intergrain Naturalstain
<b>4th Coat:</b>	AUDW0758: Intergrain Naturalstain
<b>Optional:</b>	AUDW0758: Intergrain Naturalstain
Please refer to the coating system details below	

Coating System			
<b>Coat Type:</b>	<b>1st Coat</b>	<b>Datasheet:</b>	<b>AUDW0767 Intergrain Reviva</b>
<b>Application Methods:</b>	 Other Stiff bristle brush, broom or scouring pad.		
<b>Coating Application Details:</b>	Shake Reviva thoroughly. Mix ONE (1) part Reviva to FOUR (4) parts water in a plastic container. For severe staining a stronger solution or repeat applications may be necessary. Tannin rich timbers may also require repeat applications; wash until the water used to rinse Reviva off is clear. CAUTION: Wear waterproof gloves and safety glasses. Avoid contact with painted, concrete or metal surfaces and vegetation. May be corrosive to metals. Rinse off thoroughly if contact occurs. Wet the timber surfaces to be cleaned with water. Apply Reviva mixture generously to the timber with a stiff bristle brush, broom or scouring pad. Scrub the timber vigorously. Clean complete sections at one time. Spot cleaning should be avoided to prevent patchy results. Leave mixture on the timber for 10-15 minutes. If necessary, apply more mixture to keep timber damp throughout this period. For best results Reviva should be applied to cool surfaces, out of direct sunlight, to avoid the cleaner drying on the timber. Rinse off exterior surfaces thoroughly using maximum pressure from a garden hose or using a high pressure water cleaner. A high pressure water cleaner is recommended for large areas or badly discoloured timber. Note: Failure to thoroughly remove mixture may result in timber discolouration under clear finishes. Allow timber to dry thoroughly before applying further products. Note: After cleaning, some timber species will appear lighter due to loss of water soluble extractives. Richer colour is generally restored on application of the finish.		
<b>Coat Type:</b>	<b>Optional</b>	<b>Datasheet:</b>	<b>AU_DW01967 Intergrain TSS Mould Preventer</b>
<b>Application Methods:</b>	     Air Spray Airless Spray Brush Roller Pad		
	<b>Theoretical Spread Rate *</b>	<b>Min</b>	<b>Max</b>
	<b>Recoat Time **</b>	4 hours minimum	10
<b>Coating Application Details:</b>	Do not thin. Apply one generous coat by brush, applicator, spray (air assisted airless or airless) or roller (if applying by roller or spray, backbrush the product into the timber). Several applications may be necessary to ensure full saturation on absorbent end grains or joinery. Allow four hours before painting or staining the area with a water based coating, and 24 hours before painting or staining the area with an oil based coating.  Do not allow the treated surface to become wet prior to painting or staining as this will decrease the effectiveness of TSS Mould Preventer.		
<b>Additional Coating Details:</b>	RECOMMENDED IN AREAS OF HIGH MOULD GROWTH OR WHERE THE TIMBER HAS EXISTING MOULD SPORES LIKE SPOTTED GUM.		

<b>Coat Type:</b>	3rd Coat	<b>Datasheet:</b>	AUDW0758 Intergrain Naturalstain
<b>Application Methods:</b>	   	Air Spray Airless Spray Brush Pad	
<b>Recoat Time **</b>		<b>Min</b> 2 hours	<b>Max</b> <b>Recommended</b>
<b>Coating Application Details:</b>	<p>Stir thoroughly before and during use with a flat blade stirrer. If the project requires more than one can of NaturalStain, mix all cans together in one large container to achieve colour uniformity.</p> <p>For a slip resistant surface on stairs, ramps and wet areas, add Intergrain UltraGrip™ additive into each coat of NaturalStain.</p> <p>To ease application and achieve the best possible finish when coating large areas or in warm conditions, add Intergrain Hot Weather Additive™ to NaturalStain according to label instructions.</p> <p>Test a small area to ensure satisfaction with the colour and finish before staining the whole project. Use natural breaks in the deck to define the area. Apply two coats of NaturalStain, allowing two hours drying between coats.</p> <p>Apply NaturalStain using a quality brush, lambswool applicator (dressed timber only) or spray (air assisted airless or airless). Do not apply by roller. If spraying, back-brush immediately after each section is coated to ensure a uniform finish. Do not overspread or apply thinly as insufficient film thickness will result in lap marks and compromise performance and durability. Take care to apply sufficient product to edges and end grain. When staining large areas, such as decking and weatherboards, stain no more than three boards at a time. Complete an entire length or continue to a natural break such as a window.</p> <p>Wait two hours to dry and apply a second coat. If necessary, sand lightly between coats to remove any raised grain.</p> <p>Three coats will be required in extreme conditions such as full sun exposure, around pools and in humid areas, when applying direct to new bare damp timber, and may be required on porous timbers. Note: If applying direct to new bare damp timber in extreme conditions, four coats will be required. One coat is normally sufficient for interior timber. A second coat would only be required to achieve greater depth of colour and greater protection.</p> <p>For a gloss or satin finish on areas not subject to foot traffic, overcoat exterior timber with Intergrain UltraClear Exterior and interior timber with Intergrain UltraClear Interior. Note: UltraClear is not suitable for coating areas subject to foot traffic. For interior flooring NaturalStain must be overcoated with UltraFloor.</p> <p>Keep freshly coated contacting surfaces such as doors and windows ajar for several days to prevent sticking. Some tight closing windows may need sealing strips to prevent sticking.</p> <p>Do not apply to hot surfaces or those in direct sunlight, as doing so may result in difficult application, poor adhesion and blistering.</p> <p>Do not apply in temperatures above 35°C or below 10°C or if rain or dew is expected within four hours of application. Lightly dampening timber before painting will ease application in temperatures above 28°C.</p> <p><b>MAINTENANCE</b> Conduct a routine 12 monthly maintenance inspection. Best protection of the timber and ease of maintenance is ensured if NaturalStain is recoated before deterioration of the coating and timber underneath occurs. First indication of the need for recoating will be observed as patchiness or discolouration on edges and areas where insufficient product has been applied. To apply a maintenance coat to a surface which is in good condition, clean the surface with Reviva and apply one coat of NaturalStain to dry timber. Note: Maintenance coats of NaturalStain will continue to develop the colour intensity</p> <p><b>SLIP RESISTANT FINISH</b> A slip resistant finish can be obtained by applying the following system: - 2 or 3 coats of NaturalStain, with 5% Intergrain UltraGrip added to each coat.</p> <p>Intergrain UltraGrip must be added at a rate of 5%. That is: - 200g of UltraGrip for 4L of coating - 500g of UltraGrip for 10L of coating</p> <p>When UltraGrip is added, the sheen or gloss level of the resultant coating will be lower than normal. When using UltraGrip, do not sand between coats. To avoid spillage, it may be necessary to remove 500ml of the timber coating from the can before adding UltraGrip. While stirring, add UltraGrip slowly to avoid generating dust. Stir in UltraGrip thoroughly with a flat blade stirrer. Add removed timber coating back to the can as space becomes available. Stir thoroughly. Stir regularly during use.</p> <p><b>SLIP RESISTANCE RATING</b> When the system described above is applied, the resultant finish achieves the following slip rating:  Tested to AS4586-2013 Slip resistance classification of new pedestrian surface materials. WET Pendulum = Class P4 OIL - WET Ramp = Slip Resistance Assessment Group R11</p> <p><b>MAINTAINING A SLIP RESISTANT FINISH</b> In order to maintain a slip resistant finish, decking or walkways must be recoated as the slip resistance decreases due to wear. When recoating is required - Clean the surface with Intergrain Reviva, following label instructions. - Allow the surface to fully dry. - Apply 1 coat of Intergrain NaturalStain with 5% Intergrain UltraGrip added. Follow label instructions. - Further coats of Intergrain NaturalStain with 5% Intergrain UltraGrip added can be applied if required for additional weather durability.</p>		

<b>Coat Type:</b>	4th Coat	<b>Datasheet:</b>	AUDW0758 Intergrain Naturalstain
<b>Application Methods:</b>	   	Air Spray   Airless Spray   Brush   Pad	
<b>Recoat Time **</b>		<b>Min</b>	<b>Max</b>
		2 hours	<b>Recommended</b>
<b>Coating Application Details:</b>	<p>Stir thoroughly before and during use with a flat blade stirrer. If the project requires more than one can of NaturalStain, mix all cans together in one large container to achieve colour uniformity.</p> <p>For a slip resistant surface on stairs, ramps and wet areas, add Intergrain UltraGrip™ additive into each coat of NaturalStain.</p> <p>To ease application and achieve the best possible finish when coating large areas or in warm conditions, add Intergrain Hot Weather Additive™ to NaturalStain according to label instructions.</p> <p>Test a small area to ensure satisfaction with the colour and finish before staining the whole project. Use natural breaks in the deck to define the area. Apply two coats of NaturalStain, allowing two hours drying between coats.</p> <p>Apply NaturalStain using a quality brush, lambswool applicator (dressed timber only) or spray (air assisted airless or airless). Do not apply by roller. If spraying, back-brush immediately after each section is coated to ensure a uniform finish. Do not overspread or apply thinly as insufficient film thickness will result in lap marks and compromise performance and durability. Take care to apply sufficient product to edges and end grain. When staining large areas, such as decking and weatherboards, stain no more than three boards at a time. Complete an entire length or continue to a natural break such as a window.</p> <p>Wait two hours to dry and apply a second coat. If necessary, sand lightly between coats to remove any raised grain.</p> <p>Three coats will be required in extreme conditions such as full sun exposure, around pools and in humid areas, when applying direct to new bare damp timber, and may be required on porous timbers. Note: If applying direct to new bare damp timber in extreme conditions, four coats will be required. One coat is normally sufficient for interior timber. A second coat would only be required to achieve greater depth of colour and greater protection.</p> <p>For a gloss or satin finish on areas not subject to foot traffic, overcoat exterior timber with Intergrain UltraClear Exterior and interior timber with Intergrain UltraClear Interior. Note: UltraClear is not suitable for coating areas subject to foot traffic. For interior flooring NaturalStain must be overcoated with UltraFloor.</p> <p>Keep freshly coated contacting surfaces such as doors and windows ajar for several days to prevent sticking. Some tight closing windows may need sealing strips to prevent sticking.</p> <p>Do not apply to hot surfaces or those in direct sunlight, as doing so may result in difficult application, poor adhesion and blistering.</p> <p>Do not apply in temperatures above 35°C or below 10°C or if rain or dew is expected within four hours of application. Lightly dampening timber before painting will ease application in temperatures above 28°C.</p> <p><b>MAINTENANCE</b></p> <p>Conduct a routine 12 monthly maintenance inspection.</p> <p>Best protection of the timber and ease of maintenance is ensured if NaturalStain is recoated before deterioration of the coating and timber underneath occurs.</p> <p>First indication of the need for recoating will be observed as patchiness or discolouration on edges and areas where insufficient product has been applied.</p> <p>To apply a maintenance coat to a surface which is in good condition, clean the surface with Reviva and apply one coat of NaturalStain to dry timber.</p> <p>Note: Maintenance coats of NaturalStain will continue to develop the colour intensity</p> <p><b>SLIP RESISTANT FINISH</b></p> <p>A slip resistant finish can be obtained by applying the following system:</p> <ul style="list-style-type: none"> <li>- 2 or 3 coats of NaturalStain, with 5% Intergrain UltraGrip added to each coat.</li> </ul> <p>Intergrain UltraGrip must be added at a rate of 5%. 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Stir thoroughly.</p> <p>Stir regularly during use.</p> <p><b>SLIP RESISTANCE RATING</b></p> <p>When the system described above is applied, the resultant finish achieves the following slip rating:</p> <p>Tested to AS4586-2013 Slip resistance classification of new pedestrian surface materials.</p> <p>WET Pendulum = Class P4</p> <p>OIL - WET Ramp = Slip Resistance Assessment Group R11</p> <p><b>MAINTAINING A SLIP RESISTANT FINISH</b></p> <p>In order to maintain a slip resistant finish, decking or walkways must be recoated as the slip resistance decreases due to wear.</p> <p>When recoating is required</p> <ul style="list-style-type: none"> <li>- Clean the surface with Intergrain Reviva, following label instructions.</li> <li>- Allow the surface to fully dry.</li> <li>- Apply 1 coat of Intergrain NaturalStain with 5% Intergrain UltraGrip added. 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<b>Coat Type:</b>	Optional	<b>Datasheet:</b>	AUDW0758 Intergrain Naturalstain

<b>Application Methods:</b>					Air Spray   Airless Spray   Brush   Pad
	<b>Recoat Time **</b>	<b>Min</b> 2 hours	<b>Max</b>	<b>Recommended</b>	
<b>Coating Application Details:</b>	<p>Stir thoroughly before and during use with a flat blade stirrer. If the project requires more than one can of NaturalStain, mix all cans together in one large container to achieve colour uniformity.</p> <p>For a slip resistant surface on stairs, ramps and wet areas, add Intergrain UltraGrip™ additive into each coat of NaturalStain.</p> <p>To ease application and achieve the best possible finish when coating large areas or in warm conditions, add Intergrain Hot Weather Additive™ to NaturalStain according to label instructions.</p> <p>Test a small area to ensure satisfaction with the colour and finish before staining the whole project. Use natural breaks in the deck to define the area. Apply two coats of NaturalStain, allowing two hours drying between coats.</p> <p>Apply NaturalStain using a quality brush, lambswool applicator (dressed timber only) or spray (air assisted airless or airless). Do not apply by roller. 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That is:</p> <ul style="list-style-type: none"> <li>- 200g of UltraGrip for 4L of coating</li> <li>- 500g of UltraGrip for 10L of coating</li> </ul> <p>When UltraGrip is added, the sheen or gloss level of the resultant coating will be lower than normal.</p> <p>When using UltraGrip, do not sand between coats.</p> <p>To avoid spillage, it may be necessary to remove 500ml of the timber coating from the can before adding UltraGrip. While stirring, add UltraGrip slowly to avoid generating dust. Stir in UltraGrip thoroughly with a flat blade stirrer. Add removed timber coating back to the can as space becomes available. 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Follow label instructions.</li> <li>- Further coats of Intergrain NaturalStain with 5% Intergrain UltraGrip added can be applied if required for additional weather durability.</li> </ul>				
<b>Additional Coating Details:</b>	RECOMMENDED IN SEVERE COASTAL LOCATIONS OR WHERE THE TIMBER HAS BEEN PARTICULARLY ABSORBENT.				

<b>Coating System</b>	* Practical Spreading Rate will vary from the quoted Theoretical Spreading Rate due to factors such as method and condition of application and surface roughness.
<b>Notes:</b>	** Recoat times are quotes for 25°C and 50% relative humidity, these may vary under different conditions.

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