

**Teknos TEKNOCOAT AQUA 1330 - 31 Matt**

**AU\_DW02305**

**Description**

Teknos 1330 - 31 is a One-component water borne Matt lacquer for solid wood, MDF and veneer for interior use  
 Quick drying lacquer that provides an excellent wearing resistant surface and good wood wetting  
 Used as 1-component product when lacquered on top of itself or over Teknos Aquafiller 2800

**Features**

May be applied vertically with high film thickness Very good chemical resistance (R2 IKEA approval): Good chemical resistance (R4 IKEA approval):

**Uses**

Surface treatment of furniture and other wooden substrates for indoor use.

**Typical Properties**

<b>Gloss Level</b>	Matt 10%	<b>Thinner</b>	Water																								
<b>V.O.C. Level</b>	21 g/l	<b>Meets GBCA VOC Requirement?</b>	Yes. Total Volatile Organic Content (TVOC) values are calculated in accordance to the stated methodology within Green Star Technical Manuals. The TVOC content is theoretically calculated as the sum total of the known VOC values of the product's raw material components. These materials include the base paint plus additional low VOC tinter required for non-factory packaged colours.																								
<b>Clean Up</b>	 Water																										
<b>Application Method</b>	    Air Spray    Airless Spray    Brush    Roller																										
<b>Application Conditions</b>	<table border="0" style="width:100%"> <tr> <td style="text-align:right"><b>Solids By Volume</b></td> <td style="text-align:center">36</td> <td></td> <td></td> </tr> <tr> <td></td> <td style="text-align:center"><b>Min</b></td> <td style="text-align:center"><b>Max</b></td> <td style="text-align:center"><b>Recommended</b></td> </tr> <tr> <td style="text-align:right">Wet Film Per Coat (microns)</td> <td style="text-align:center">100</td> <td style="text-align:center">150</td> <td style="text-align:center">125</td> </tr> <tr> <td style="text-align:right">Dry Film Per Coat (microns)</td> <td></td> <td></td> <td></td> </tr> <tr> <td style="text-align:right">Recoat Time (min)</td> <td></td> <td></td> <td></td> </tr> <tr> <td style="text-align:right">Theoretical Spread Rate (m<sup>2</sup>/L)</td> <td></td> <td></td> <td></td> </tr> </table>			<b>Solids By Volume</b>	36				<b>Min</b>	<b>Max</b>	<b>Recommended</b>	Wet Film Per Coat (microns)	100	150	125	Dry Film Per Coat (microns)				Recoat Time (min)				Theoretical Spread Rate (m <sup>2</sup> /L)			
<b>Solids By Volume</b>	36																										
	<b>Min</b>	<b>Max</b>	<b>Recommended</b>																								
Wet Film Per Coat (microns)	100	150	125																								
Dry Film Per Coat (microns)																											
Recoat Time (min)																											
Theoretical Spread Rate (m <sup>2</sup> /L)																											
<b>Typical Properties Notes</b>	Drying time at 50 60 % RH are based on an amount applied of 150 g wet lacquer per m <sup>2</sup> and efficient ventilation. 20 °C dry to sand approx. 1 hour dry for stacking approx. 2-3 hours Min. 40 °C dry to sand approx. 30 min dry for stacking approx.1 hours After forced drying the objects should be cooled to 30 °C before stacking.																										

**Application Guide**

<b>Surface Preparation</b>	<ul style="list-style-type: none"> <li>The timber must be clean and free from wood dust and contamination. The moisture content of the wood should be approx. 13% and should not exceed 15%.</li> </ul>
<b>Application Procedure And Equipment</b>	<ul style="list-style-type: none"> <li>This product is supplied ready for use. Stir well before use.</li> </ul>

<b>Health And Safety</b>			
<b>Using Safety Precautions</b>	Provide adequate ventilation.	<b>Flammability</b>	This product is non-flammable.
<b>Personal</b>	FIRST AID: For advice, contact a doctor or Poisons Information Centre. Phone 13 11 26. SWALLOWED: Give plenty of water to drink. Seek medical advice. EYE: Rinse with plenty of running water. Seek medical help if irritation occurs. SKIN: If skin contact occurs, remove contaminated clothing and wash skin thoroughly	<b>Protective Equipment</b>	Wear eye protection, protective clothing and gloves. If spraying wear a respirator with a combined vapour/particulate cartridge.
<b>Disposal</b>	Do not pour leftover product down the drain. Unwanted product should be brushed out on newspaper, allowed to dry and then disposed of. Empty containers should be left open in a well ventilated area to dry out. When dry, recycle the container via steel can recycling programs.		
<b>In the case of emergency, please call 1800 033 111</b>			

**Disclaimer**

Dulux, Selleys and Other marks followed by ® are registered trademarks. Marks followed by the symbol of ™ are trademarks.

The data provided within the Duspec system is correct at the time of publication, however it is the responsibility of those using this information to check that it is current prior to specifying or using any of these coating/product systems.

DISCLAIMER: Any advice, recommendation, information, assistance or service provided by any of the divisions of DuluxGroup (Australia) Pty Ltd or its related entities (collectively, DuluxGroup) in relation to goods manufactured by it or their use and application is given in good faith and is believed by DuluxGroup to be appropriate and reliable. However, any advice, recommendation, information, assistance or service provided by DuluxGroup is provided without liability or responsibility PROVIDED THAT the foregoing shall not exclude, limit, restrict or modify the right entitlements and remedies conferred upon any person or the liabilities imposed upon DuluxGroup by any condition or warranty implied by Commonwealth, State or Territory Act or ordinance void or prohibiting such exclusion limitation or modification. Coating/product systems can be expected to perform as indicated on the Duspec Spec Sheet so long as applications and application procedures of the individual products are followed as recommended on the appropriate Product data Sheet. "DuluxGroup" "Dulux" "Selleys" "Berger" "Berger Gold Label" "Hadrian" "Walpamur" "Levene" "Acratex" and Other marks followed by ® are registered trademarks of DuluxGroup (Australia) Pty Ltd ABN 67 000 049 427. Marks followed by the symbol ™ are trademarks.

Please note that this document is only valid for 60 days from the date of issue.

DuluxGroup (Australia) Pty Ltd 1956 Dandenong Road, Clayton, Victoria 3168 AU ABN 67 000 049 427