

Teknos TEKNOCOAT AQUA 1330 - 33 Satin

AU_DD02309

Description

Teknos 1330 - 33 is a One-component water borne Satin lacquer for solid wood, MDF and veneer for interior use
 Quick drying lacquer that provides an excellent wearing resistant surface and good wood wetting
 Used as 1-component product when lacquered on top of itself or over Teknos Aquafiller 2800






Features

May be applied vertically with high film thickness Very good chemical resistance (R2 IKEA approval): Good chemical resistance (R4 IKEA approval):

Uses

Surface treatment of furniture and other wooden substrates for indoor use.

Typical Properties

Gloss Level	Satin 30%	V.O.C. Level	21g/l																								
Meets GBCA VOC Requirement?	Yes. Total Volatile Organic Content (TVOC) values are calculated in accordance to the stated methodology within Green Star Technical Manuals. The TVOC content is theoretically calculated as the sum total of the known VOC values of the product's raw material components. These materials include the base paint plus additional low VOC tinter required for non-factory packaged colours.																										
Clean Up	 Water																										
Application Method	    Air Spray Airless Spray Brush Roller																										
Application Conditions	<table border="0" style="width: 100%;"> <tr> <td style="text-align: right;">Solids By Volume</td> <td style="text-align: center;">34</td> <td></td> <td></td> </tr> <tr> <td></td> <td style="text-align: center;">Min</td> <td style="text-align: center;">Max</td> <td style="text-align: center;">Recommended</td> </tr> <tr> <td style="text-align: right;">Wet Film Per Coat (microns)</td> <td style="text-align: center;">100</td> <td style="text-align: center;">150</td> <td style="text-align: center;">125</td> </tr> <tr> <td style="text-align: right;">Dry Film Per Coat (microns)</td> <td></td> <td></td> <td></td> </tr> <tr> <td style="text-align: right;">Recoat Time (min)</td> <td></td> <td></td> <td></td> </tr> <tr> <td style="text-align: right;">Theoretical Spread Rate (m²/L)</td> <td></td> <td></td> <td></td> </tr> </table>			Solids By Volume	34				Min	Max	Recommended	Wet Film Per Coat (microns)	100	150	125	Dry Film Per Coat (microns)				Recoat Time (min)				Theoretical Spread Rate (m ² /L)			
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Typical Properties Notes	Drying time at 50 - 60 % RH are based on an amount applied of 150 g wet lacquer per m ² and efficient ventilation. 20 °C dry to sand approx. 1 hour dry for stacking approx. 2-3 hours Min. 40 °C dry to sand approx. 30 min dry for stacking approx.1 hours After forced drying the objects should be cooled to 30 °C before stacking.																										

Application Guide

Surface Preparation	<ul style="list-style-type: none"> The timber must be clean and free from wood dust and contamination. The moisture content of the wood should be approx. 13% and should not exceed 15%.
Application Procedure And Equipment	<ul style="list-style-type: none"> This product is supplied ready for use. Stir well before use.

Health And Safety			
Using Safety Precautions	Provide adequate ventilation.	Flammability	This product is non-flammable
Personal	FIRST AID: For advice, contact a doctor or Poisons Information Centre. Phone 13 11 26. SWALLOWED: Give plenty of water to drink. Seek medical advice. EYE: Rinse with plenty of running water. Seek medical help if irritation occurs. SKIN: If skin contact occurs, remove contaminated clothing and wash skin thoroughly	Protective Equipment	Wear eye protection, protective clothing and gloves. If spraying wear a respirator with a combined vapour/particulate cartridge
Disposal	Do not pour leftover product down the drain. Unwanted product should be brushed out on newspaper, allowed to dry and then disposed of. Empty containers should be left open in a well ventilated area to dry out. When dry, recycle the container via steel can recycling programs.		
In the case of emergency, please call 1800 033 111			

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