

## Intergrain Enviropro Endure 1 Pack Satin

AUDW1419

<b>Part A</b>	701 94990
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### Description

Intergrain Enviropro Endure 1 Pack is a highly durable, single pack clear polyurethane designed for all interior timber, parquetry and cork floors. It can also be used on other interior timber surfaces where a highly durable clear finish is desired and to refresh Floating Floors. Endure 1 Pack is low odour, quick drying (recoat in 4 hours), water washup and unlike oil based finishes, will not darken or yellow over time. Available in Matt, Satin and Gloss sheen levels, Endure 1 Pack is a great choice for residential projects. ^Being water based, Endure 1 Pack emits significantly less VOCs (volatile organic compounds) into the atmosphere than traditional solvent based finishes and meets the VOC requirements of the GBCA. So, combined with being safer to use, Endure 1 Pack is much gentler on the environment.

Note: Endure 1 Pack may be used on cork and floating floors in certain situations. For more information, please call 1800 248 780 or your local Intergrain Enviropro representative.

#### ENVIRO RESPONSIBILITY

Being water based, Endure 1 Pack emits significantly less VOCs (volatile organic compounds) into the atmosphere than traditional solvent based finishes. So, combined with being safer to use, Endure 1 Pack is much gentler on the environment.

#### GREEN BUILDING COMPLIANT

The Green Building Council of Australia (GBCA) target for VOC level of floor coatings is less than 140 grams per L of VOC. Endure 1 Pack is green building compliant as it emits significantly less VOCs than the target set by the GBCA. Refer to the datasheet on [www.duspec.com.au](http://www.duspec.com.au) for the VOC level of Endure 1 Pack.

#### SLIP RESISTANCE

A slip resistant finish can be achieved by adding Intergrain UltraGrip at a level of 5% to Intergrain Enviropro Endure.

When tested according to AS4586:2013, the following slip ratings are achieved:

Endure 1 Pack with UltraGrip in 1 coat = P4

Endure 1 Pack with UltraGrip in 2 coats = P5

See APPLICATION GUIDE section for system details.

### Features

- Highly durable.
- Environmentally friendly.
- Water-based.

### Benefits

- Very good wear resistance.
- Safer to use and gentle on the environment.
- Quick drying.

### Uses

On interior timber and parquetry floors. May be used on cork and floating floors in certain situations.

### Precautions And Limitations

Do not apply in temperatures above 35°C or below 10°C.

If using in temperatures above 30°C, Enviropro Wet Edge Extender can be added to Endure 1 Pack to a maximum of 5% to ease application, follow instructions on the Wet Edge Extender label.

### Performance Guide

<b>Weather</b>	Interior use only.	<b>Heat Resistance</b>	Up to 100C.
<b>Water</b>	Good for splashes and spillage.	<b>Solvent</b>	Good for weak solutions.
<b>Abrasion</b>	Very good.	<b>Acid</b>	Good for weak solutions.
<b>Alkali</b>	Good for weak solutions.		

Typical Properties																											
<b>Gloss Level</b>	30%-40% at 60°	<b>Colour</b>	Clear																								
<b>Components</b>	1	<b>Number Of Coats</b>	2-3																								
<b>Toxicity</b>	Non toxic.	<b>V.O.C. Level</b>	<75 g/L																								
<b>Meets GBCA VOC Requirement?</b>	Yes. Total Volatile Organic Content (TVOC) values are calculated in accordance to the stated methodology within Green Star Technical Manuals. The TVOC content is theoretically calculated as the sum total of the known VOC values of the product's raw material components. These materials include the base paint plus additional low VOC tinter required for non-factory packaged colours.	<b>Touch Dry</b>	2 hours																								
<b>Clean Up</b>	 Water																										
<b>Application Method</b>	  Brush      Roller																										
<b>Application Conditions</b>	<table border="0" style="width: 100%;"> <tr> <td style="text-align: center;"><b>Solids By Volume</b></td> <td style="text-align: center;">29</td> <td></td> <td></td> </tr> <tr> <td></td> <td style="text-align: center;"><b>Min</b></td> <td style="text-align: center;"><b>Max</b></td> <td style="text-align: center;"><b>Recommended</b></td> </tr> <tr> <td><b>Wet Film Per Coat (microns)</b></td> <td></td> <td></td> <td style="text-align: center;">100</td> </tr> <tr> <td><b>Dry Film Per Coat (microns)</b></td> <td></td> <td></td> <td style="text-align: center;">29</td> </tr> <tr> <td><b>Recoat Time (min)</b></td> <td style="text-align: center;">4 hours</td> <td></td> <td></td> </tr> <tr> <td><b>Theoretical Spread Rate (m<sup>2</sup>/L)</b></td> <td></td> <td style="text-align: center;">10</td> <td style="text-align: center;">10</td> </tr> </table>			<b>Solids By Volume</b>	29				<b>Min</b>	<b>Max</b>	<b>Recommended</b>	<b>Wet Film Per Coat (microns)</b>			100	<b>Dry Film Per Coat (microns)</b>			29	<b>Recoat Time (min)</b>	4 hours			<b>Theoretical Spread Rate (m<sup>2</sup>/L)</b>		10	10
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<b>Typical Properties Notes</b>	<p><b>COVERAGE</b> 8-10 square metres per litre depending on the porosity of the timber.</p> <p><b>DRY TIMES</b> Dry times are based on drying conditions of 25°C and 50% relative humidity. DRYING TIMES WILL BE LONGER IN CONDITIONS COOLER THAN 25°C OR MORE HUMID THAN 50% HUMIDITY.</p> <p>Touch Dry: 2 hours. Recoat: Allow a minimum of 4 hours drying between coats. Cold or humid conditions will require longer.</p> <p>Floors will take light foot traffic after 12 hours, and normal foot traffic after 72 hours. Full cure: allow 7 days.</p>																										

Application Guide	
<b>Surface Preparation</b>	<ul style="list-style-type: none"> <li>All surfaces must be clean, dry, free of wax, grease, dust and other contaminants. The presence of contaminants increases the possibility of rejection and delamination.</li> </ul> <p>If uneven, the surface should be sanded with coarse sandpaper. Clean oily timbers such as Brushbox, Spotted Gum, Cypress and Tallowwood with methylated spirits and allow to dry. Prepare cork in accordance with cork manufacturer's specifications. All nail holes and cracks should be filled with Intergrain Woodblend™ putty, do not use Linseed Oil putty.</p> <p>Fine sand the floor finishing with 100 grit sandpaper, then with 150 mesh screenback, and vacuum thoroughly with a commercial grade vacuum cleaner to remove any sanding dust.</p>
<b>Application Procedure And Equipment</b>	<ul style="list-style-type: none"> <li><b>MIXING</b> Shake Endure 1 Pack for at least 1 minute to ensure any settled matting agent is reincorporated. Strain product if required before use.</li> </ul> <p><b>APPLICATION</b> It is recommended to shield doorways, fireplaces and windows from dust, dirt or other contaminants settling on the surface between coats, as this will affect the finished appearance. Do not completely seal, as adequate ventilation is required to assist with drying.</p> <p>Do not apply in temperatures above 35°C or below 10°C. If using in temperatures above 30°C, Enviropro Wet Edge Extender can be added to Endure 1 Pack to a maximum of 5% to ease application, follow instructions on the Wet Edge Extender label.</p> <p>If using more than one pack of Endure 1 Pack, it is recommended to mix all packs together to achieve product uniformity before use.</p>

#### NEW TIMBER

Apply 1 coat of Enviropro Timberseal™ or Timberseal Ultra following the instructions on the label.  
Lightly sand Timberseal Ultra with a worn 180 mesh screen if needed.  
If using Timberseal, DO NOT SAND.

Apply 2 coats of Endure 1 Pack. Cut in edges using a brush, then apply to the rest of the surface using a 10mm nap microfibre roller.  
To improve adhesion and minimise grain raise, it is recommended to screen between coats with a worn 150 grit screen or 180 grit screen.

To increase the wear resistance, apply 3 coats of Endure 1 Pack. On porous timbers, apply 3 coats of Endure 1 Pack to ensure a uniform finish.

#### PREVIOUSLY FINISHED SURFACES including Floating Floors.

Wash the floor with Enviropro Squeaky Clean™ as per the label instructions.

Lightly sand to a dull finish with a 100 grit screen, vacuum thoroughly to remove dust, then wipe clean with a damp rag.

To ensure adhesion, a test patch is recommended after the surface has been prepared.

Apply a small test area with Endure 1 Pack, allow to dry for 24 hours then firmly press a strip of sticky tape over the coating and rip off quickly.

If the coating is removed, sand the full surface back to bare timber.

If the coating is not removed, sand the test area back to a dull finish. Apply 1-2 coats of Endure 1 Pack using a 10mm nap microfibre roller.

If patches of the previous coating have worn back to expose bare timber, the full floor must be sanded back to bare timber, and product applied as per 'new timber' directions.

#### SLIP RESISTANCE

Intergrain UltraGrip™ can be added to Endure 1 Pack Matt and Satin to achieve a more slip resistant finish.

It is not recommended to add Intergrain UltraGrip to Endure 1 Pack Gloss as it will dull the gloss finish.

For more information about system requirements refer to the datasheet on [www.duspec.com.au](http://www.duspec.com.au). Add UltraGrip according to product instructions.

A slip resistant finish can be obtained by applying one of the following applicable systems:

Tested to AS 4586:2013 Slip resistance classification of new pedestrian surface materials.

To achieve a WET Pendulum rating of P4

- 1 coat Enviropro Timberseal Ultra.
- 1 coat Enviropro Endure 1 Pack Satin, with 5% Intergrain UltraGrip added.
- 1 coat Enviropro Endure 1 Pack Satin.

To achieve a WET Pendulum rating of P5

- 1 coat Enviropro Timberseal Ultra.
- 2 coats Enviropro Endure 1 Pack Satin, with 5% Intergrain UltraGrip added to each coat.

Intergrain UltraGrip must be added at a rate of 5%. That is:

- 250g of UltraGrip for 5L of coating

When UltraGrip is added, the sheen or gloss level of the resultant coating will be lower than normal.

When using UltraGrip, do not sand the coat that contains the UltraGrip.

When using UltraGrip with Endure 1 Pack, decant the Endure product into another clean container before adding the UltraGrip. While stirring, add UltraGrip slowly to avoid generating dust. Stir in UltraGrip thoroughly with a flat blade stirrer or drill mixer until fully mixed in and lump-free.

Stir regularly during use.

#### MAINTAINING A SLIP RESISTANT FINISH

In order to maintain a slip resistant finish, the floor must be recoated as the slip resistance decreases due to wear.

When recoating is required

- Clean the surface with Enviropro Squeaky Clean, following label instructions.
- Allow the floor to fully dry.
- Lightly sand the existing coating.
- Remove all sanding dust.
- Apply 1 coat of Enviropro Endure 1 Pack Satin with 5% Intergrain UltraGrip added. Follow label instructions.
- Allow to dry.
- Apply 1 coat of Enviropro Endure 1 Pack Satin. Follow label instructions.

Health And Safety			
<b>MSDS Number</b>	21704	<b>Using Safety Precautions</b>	Avoid contact with skin and eyes or breathing vapour and spray mist. Wear waterproof gloves and safety glasses. Use only in well ventilated areas. Wash hands after use. Slippery when spilt; clean up immediately.
<b>Health Effects</b>	FIRST AID: If poisoning occurs, contact a Doctor or Poisons Information Centre (AUST: 131 126; NZ 0800 764 766).  SWALLOWED: Rinse mouth with water. If swallowed, do NOT induce vomiting. Give a glass of water.  EYE: If in eyes, hold eyes open, flush with running water for at least 15 minutes.  SKIN: If skin contact occurs, remove contaminated clothing and wash skin thoroughly.  INHALED: Remove from contaminated area.  EMERGENCY INFORMATION (ALL HOURS): AUST – 1800 033 111; NZ – 0800 734 607	<b>Flammability</b>	This product is non-flammable.
<b>Fire Suppression</b>	If involved in a fire use water fog, foam or dry agents. Avoid breathing products of combustion.	<b>Protective Equipment</b>	Wear waterproof gloves and safety glasses.
<b>Storage</b>	Keep out of reach of children.	<b>Disposal</b>	Refer to Local Authority for disposal advice. Do not empty into drains and waterways.
<b>Other</b>	INTERGRAIN CUSTOMER SERVICE For further product or application advice or a Safety Data Sheet contact Intergrain Customer Service: Aust – 1800 630 285, NZ – 0800 222 687 or visit <a href="http://www.intergrain.com.au">www.intergrain.com.au</a> . For product datasheets visit <a href="http://www.duspec.com.au">www.duspec.com.au</a>		
<b>In the case of emergency, please call 1800 033 111</b>			

Transport And Storage	
<b>Pack A</b>	701 94990
<b>Size</b> 5L	<b>Weight</b> 5.5kg

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